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compound by means of said punches applied with said lubricant
on the surface thereof and said dies applied with said
lubricant on the surface thereof is low.--

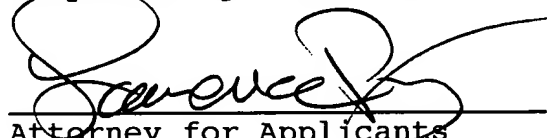
REMARKS

The claims have been amended to correct their
dependency and conformity with accepted U.S. practice. No
new matter has been added.

Entry hereof is earnestly solicited.

Applicants' undersigned attorney may be reached in
our New York office by telephone at (212) 218-2100. All
correspondence should continue to be directed to our below
listed address.

Respectfully submitted,



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